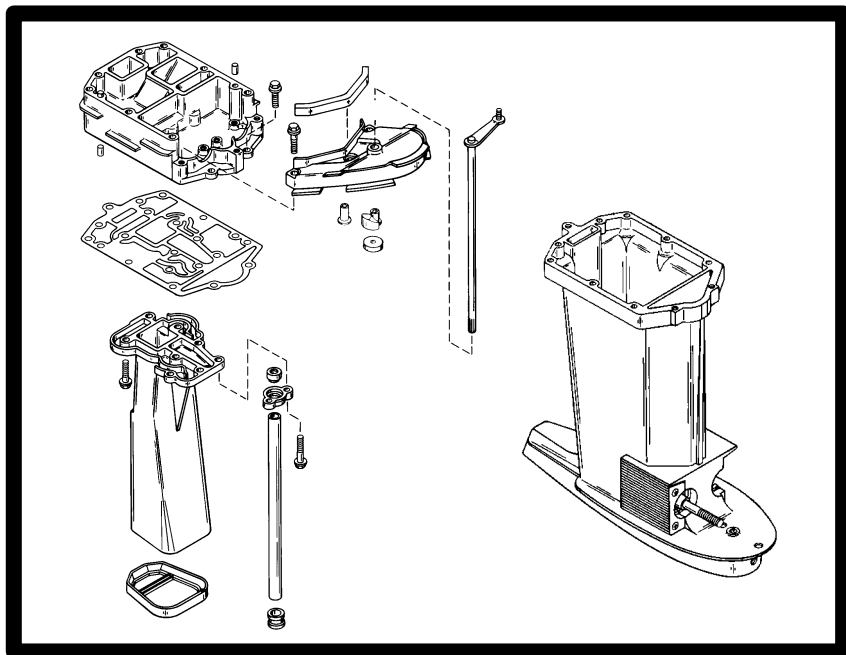




LOWER UNIT



5

B

MID-SECTION



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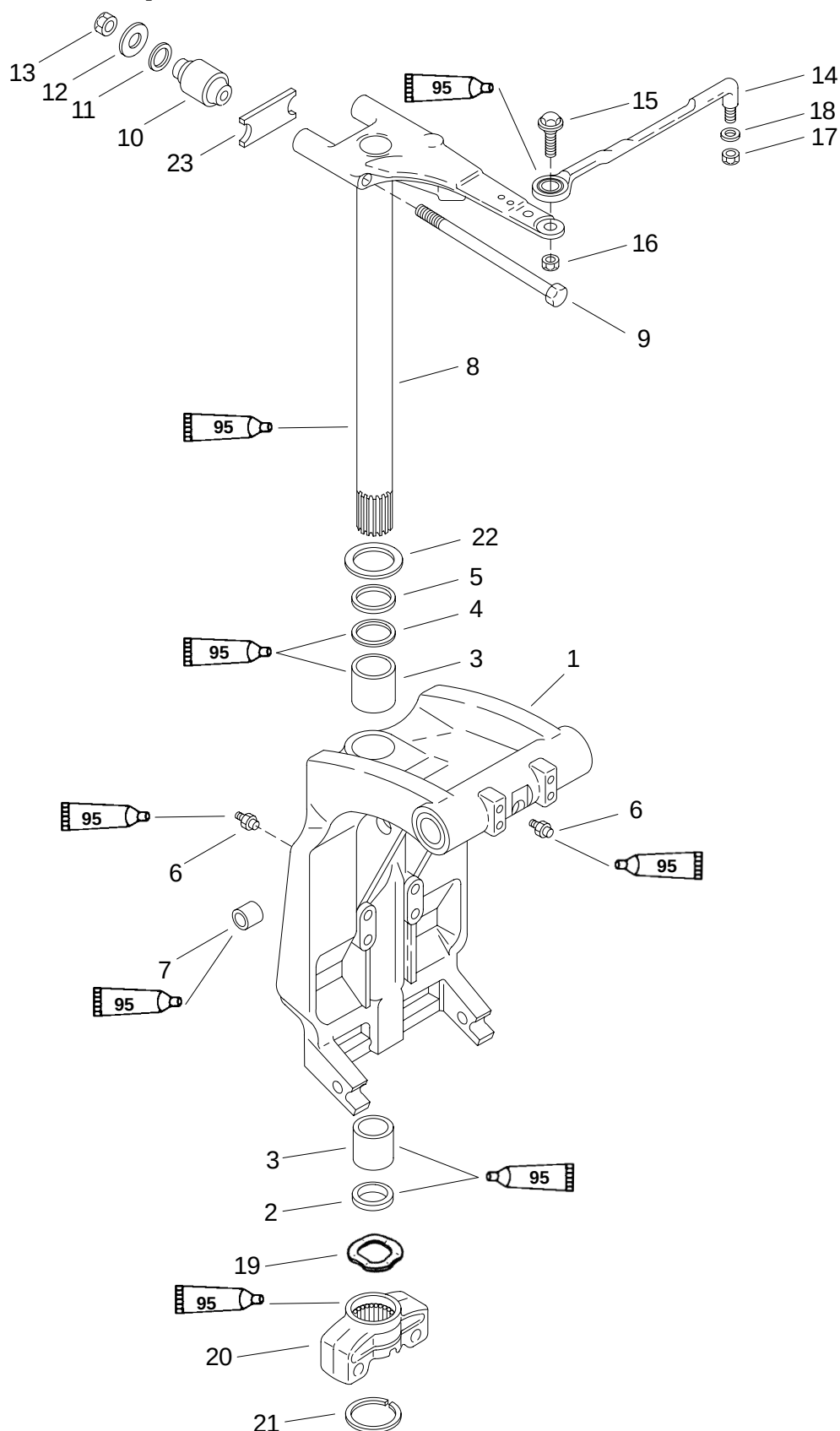


Notes:





Swivel Bracket Components



Quicksilver Lubrication/Sealant Application Points

2-4-C With Teflon (92-825407A12)

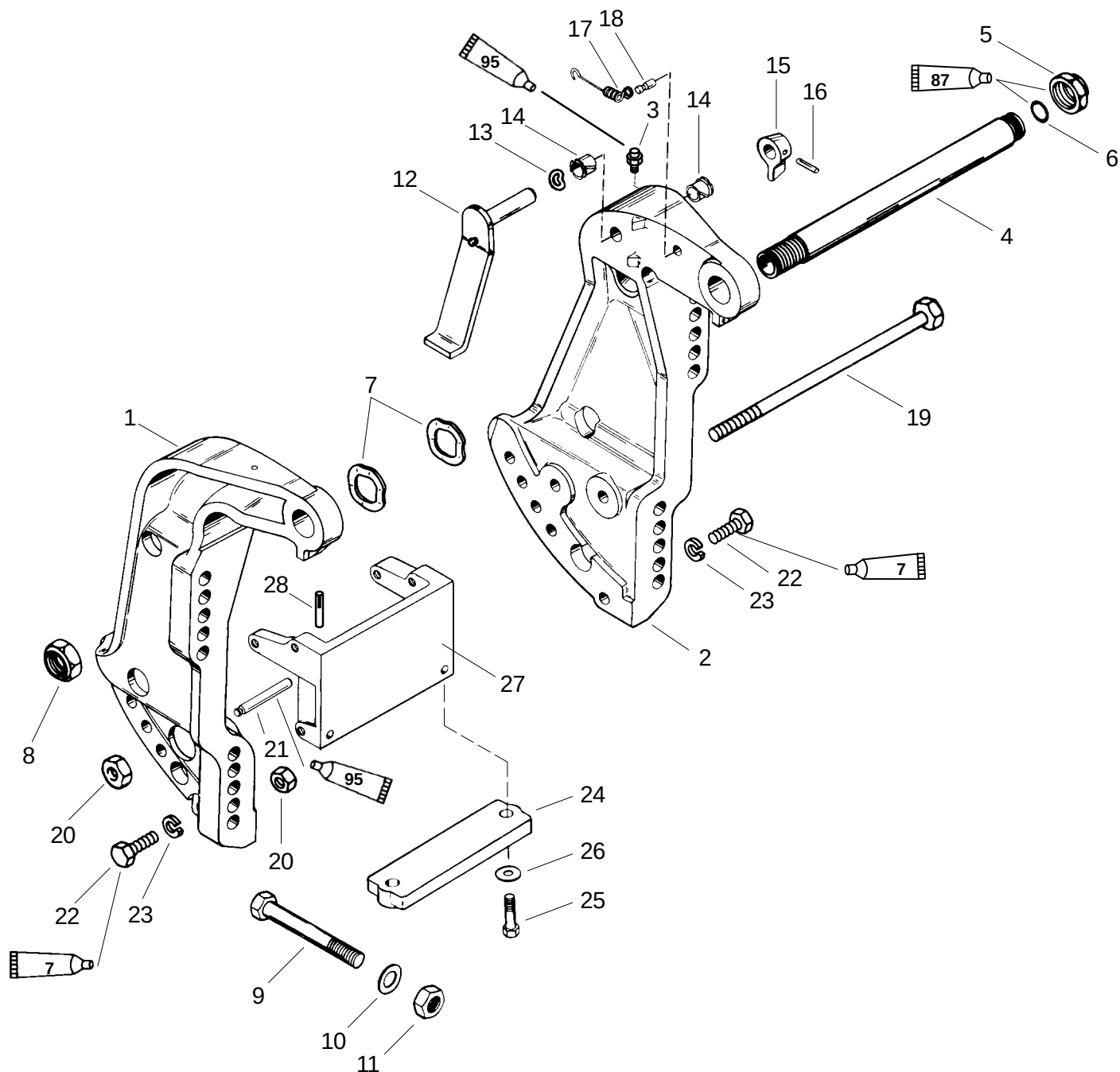


Swivel Bracket Components (Continued)

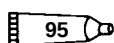
REF. NO.	QUAN.	DESCRIPTION	TORQUE		
			lb. in.	lb. ft.	N·m
1	1	Swivel Bracket			
2	1	Oil Seal (LIPS FACE DOWN)			
3	2	Bushing			
4	1	O-Ring (UPPER)			
5	1	Spacer (UPPER)			
6	2	Grease Fitting	40		4.5
7	2	Bushing			
8	1	Swivel Pin and Steering Arm Assembly			
9	2	Bolt			
10	2	Rubber Mount (UPPER)			
11	2	Washer			
12	2	Washer			
13	2	Nut		80	108.4
14	1	Steering Link Assembly			
15	1	Bolt – 1-1/4 in. (31.7mm) Long			
16	1	Lock Nut		20	27.1
17	1	Lock Nut	120		13.5
18	2	Washer			
19	1	Wave Washer			
20	1	Bottom Yoke			
21	1	Retaining Ring			
22	1	Thrust Washer (ALUMINUM SIDE TOWARDS SWIVEL BRACKET)			
23	1	Bumper			



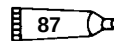
Transom Bracket Components



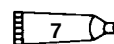
Quicksilver Lubrication/Sealant Application Points



2-4-C With Teflon (92-825407A12)



Quicksilver Gear Lubricant (92-13783A24)



Loctite 271 (Obtain Locally)

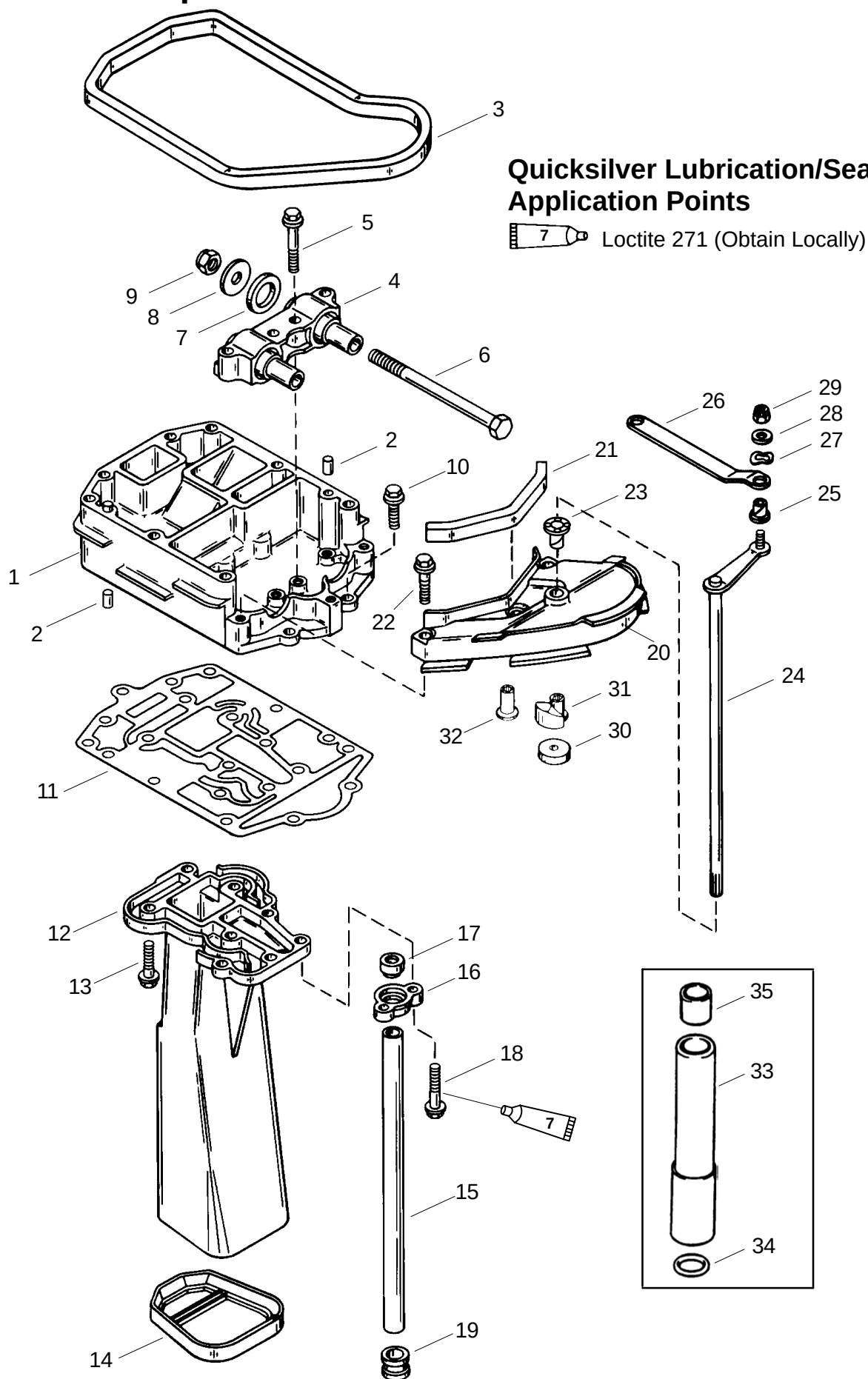


Transom Bracket Components (Continued)

REF. NO.	QUAN.	DESCRIPTION	TORQUE		
			lb. in.	lb. ft.	N·m
1	1	Transom Bracket (STARBOARD)			
2	1	Transom Bracket (PORT)			
3	1	Grease Fitting (PORT TRANSOM BRACKET)	40		4.5
4	1	Tilt Tube			
5	1	Nut (1"-14); No Torque Requirement, Drive Nut Until Bottomed On Shoulder Of Tilt Tube			
6	1	O-Ring			
7	2	Wave Washer			
8	1	Nut (7/8"-14); No Torque Requirement - Drive Nut Until Assembly Is Drawn Together, But Must Be Free To Pivot			
9	4	Bolt			
10	4	Washer			
11	4	Nut			
12	1	Tilt Lock Lever			
13	1	Wave Washer			
14	2	Bushing			
15	1	Knob			
16	1	Roll Pin			
17	1	Spring			
18	1	Groove Pin			
19	1	Bolt			
20	1	Nut			
21	1	Lower Shock Absorber Shaft			
22	6	Bolt		30	40.7
23	6	Lockwasher			
24	1	Anode			
25	2	Bolt	60		6.8
26	2	Washer			
27	1	Bracket			
28	1	Groove Pin			



Exhaust Plate Components



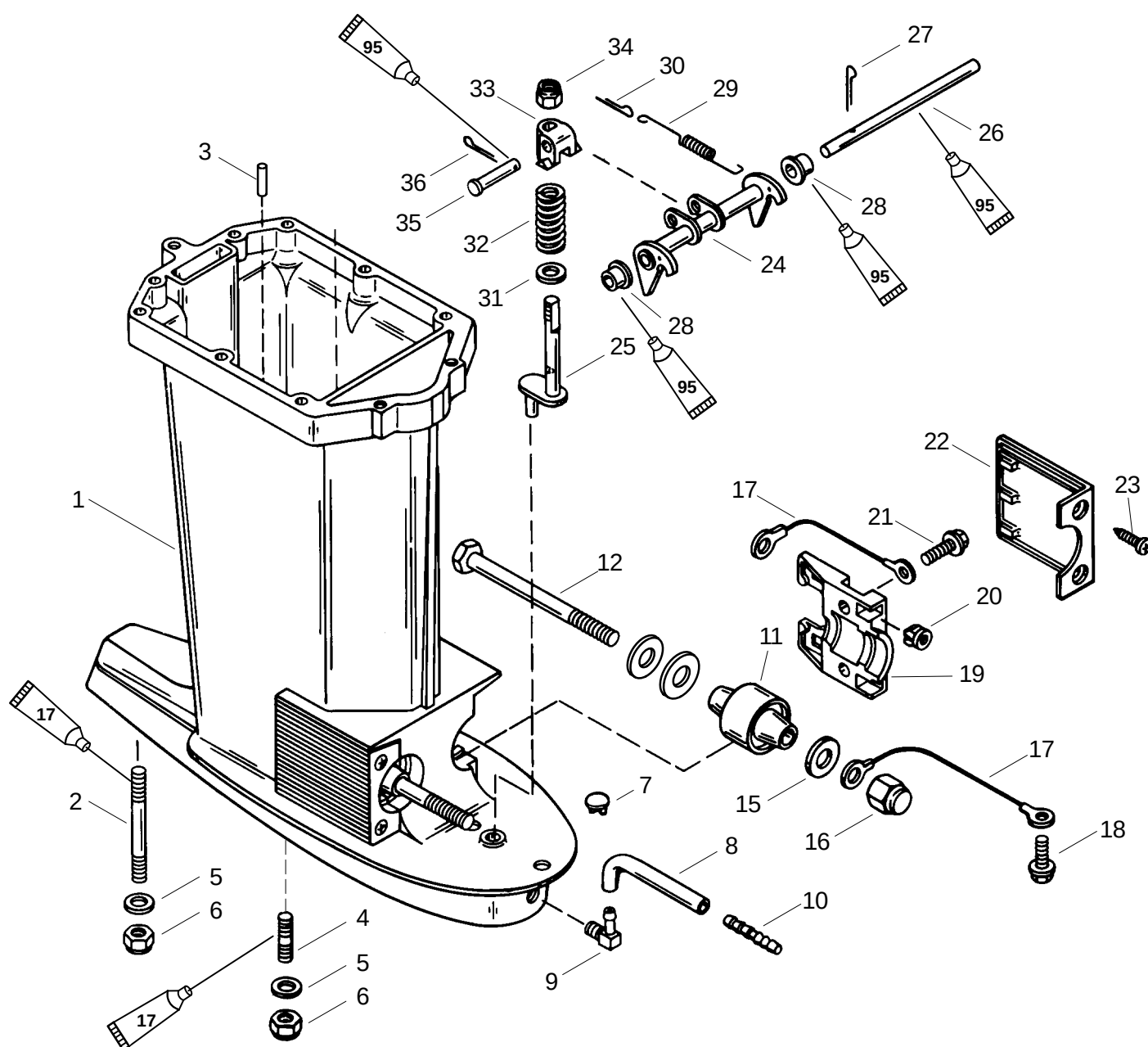


Exhaust Plate Components (Continued)

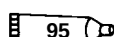
REF. NO.	QUAN.	DESCRIPTION	TORQUE		
			lb. in.	lb. ft.	N·m
1	1	Exhaust Plate			
2	3	Dowel Pin			
3	1	Lower Cowl Seal			
4	1	Upper Mount			
5	4	Bolt – Upper Mount to Exhaust Plate		23	31.2
6	2	Bolt – Upper Mount			
7	2	Spacer – Upper Mount Bolt			
8	2	Washer – Upper Mount Bolt			
9	2	Nut – Upper Mount Bolt		80	108.5
10	3	Bolt – Exhaust Plate		15	20.3
11	1	Gasket – Exhaust Plate			
12	1	Exhaust Tube			
13	2	Bolt – Exhaust Tube to Plate		15	20.3
14	1	Seal – Lower Exhaust Tube			
15	1	Water Tube			
16	1	Clamp – Water Tube Seal			
17	1	Seal – Upper Water Tube			
18	2	Bolt – Water Tube Clamp	80		9.0
19	1	Grommet – Water Tube			
20	1	Bracket – Lower Cowl			
21	1	Seal – Lower Cowl Bracket			
22	3	Bolt – Lower Cowl Bracket		23	31.2
23	1	Shift Shaft Bushing			
24	1	Upper Shift Shaft			
25	1	Shift Shaft Bushing			
26	1	Shift Link			
27	1	Wave Washer – Shift Shaft			
28	1	Washer – Shift Nut;			
29	1	Lock Nut – Shift Shaft; No Torque Requirement - Drive Unit Tight, But Joint Must Be Free To Pivot			
30	1	Shift Shaft Spacer			
31	1	Shift Shaft Coupling – Non-Power Trim			
32	1	Shift Shaft Coupling – Power Trim			
33	1	Water Tube Extension			
34	1	O-Ring – Extra Long Shaft Only			
35	1	Seal – Extra Long Shaft Only			

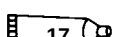


Drive Shaft Housing Components



Quicksilver Lubrication/Sealant Application Points

 2-4-C With Teflon (92-825407A12)

 Loctite 35 (92-59328-1)

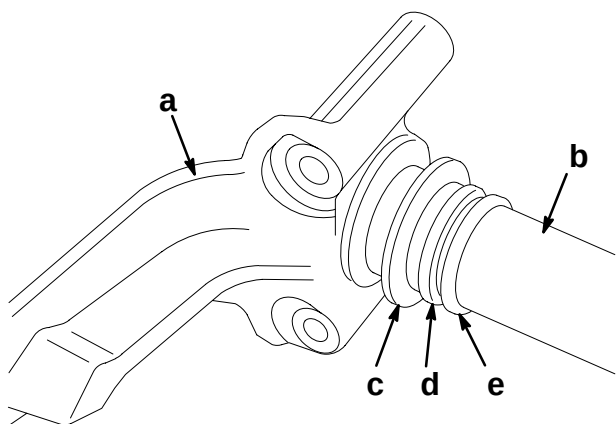


Drive Shaft Housing Components (Continued)

REF. NO.	QUAN.	DESCRIPTION	TORQUE		
			lb. in.	lb. ft.	N·m
1	1	Drive Shaft Housing			
2	1	Drive Shaft Housing Stud			
3	2	Dowel Pin			
4	4	Gear Housing Stud			
5	5	Washer			
6	5	Nut		40	54.5
7	1	Plug – Power Trim			
8	1	Speedometer Pick Up Assembly			
9	1	90 Degree Connector			
10	1	Straight Connector			
11	2	Lower Mount			
12	2	Lower Mount Bolt			
13	2	Washer (CHAMFER SIDE TOWARDS MOUNT)			
14	2	Washer			
15	2	Washer			
16	2	Nut		50	67.8
17	1	Ground Strap			
18	1	Ground Strap Bolt			
19	2	Lower Mount Clamp			
20	4	Nylon Nut			
21	4	Clamp Bolt		13.8	18.7
22	2	Lower Mount, Cover			
23	4	Cover Screws	Drive Tight		
NON POWER TRIM					
24	1	Reverse Lock Hook			
25	1	Push Rod			
26	1	Shaft			
27	1	Cotter Pin			
28	2	Bushing			
29	1	Spring			
30	1	Cotter Pin			
31	1	Washer			
32	1	Push Rod Spring			
33	1	Push Rod Yoke			
34	1	Nut			
35	1	Clevis Pin			
36	1	Cotter Pin			



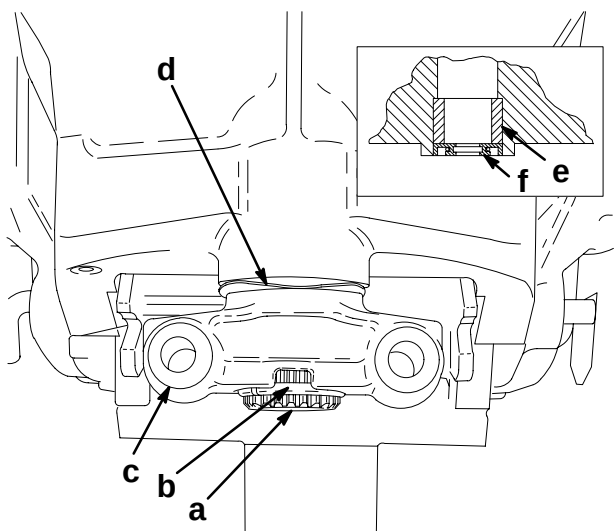
Reference Views



21046

- a - Steering Arm
- b - Swivel Pin
- c - Thrust Washer (Aluminum side towards swivel bracket)
- d - Spacer (Upper)
- e - O-Ring

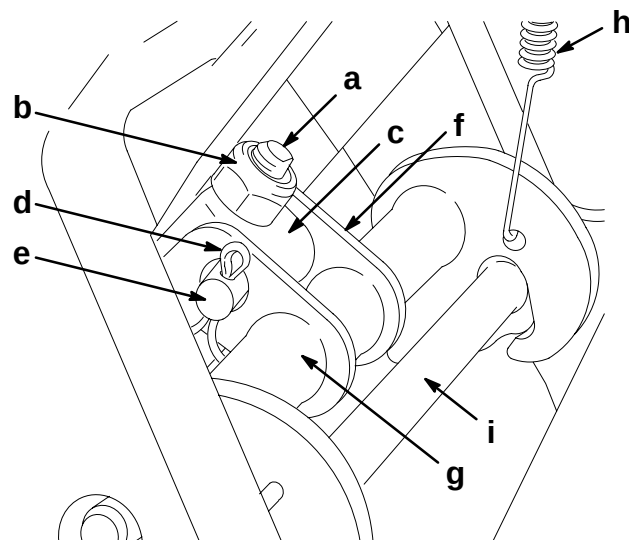
Swivel Pin/Steering Arm



21055

- a - Swivel Pin
- b - Retaining Ring
- c - Yoke
- d - Wave Washer
- e - Bushing (Lower)
- f - Oil Seal (Lips Face Down)

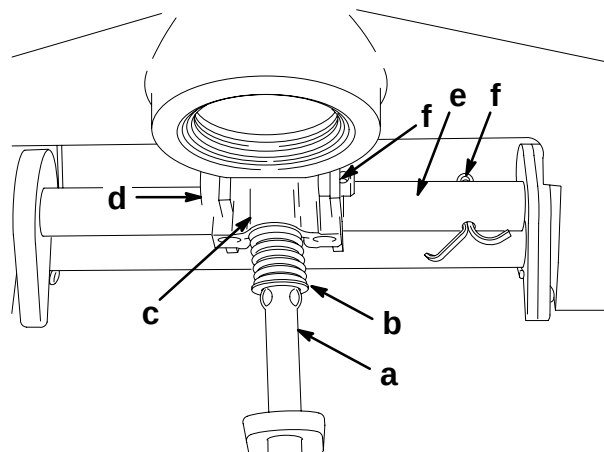
Lower Mount Point (Yoke)



21054

- a - Push Rod End
- b - Nut
- c - Push Rod Yoke
- d - Cotter Pin
- e - Clevis Pin
- f - Reverse Lock Hook Shaft Arm
- g - Reverse Lock Hook Shaft
- h - Return Spring
- i - Tilt Pin

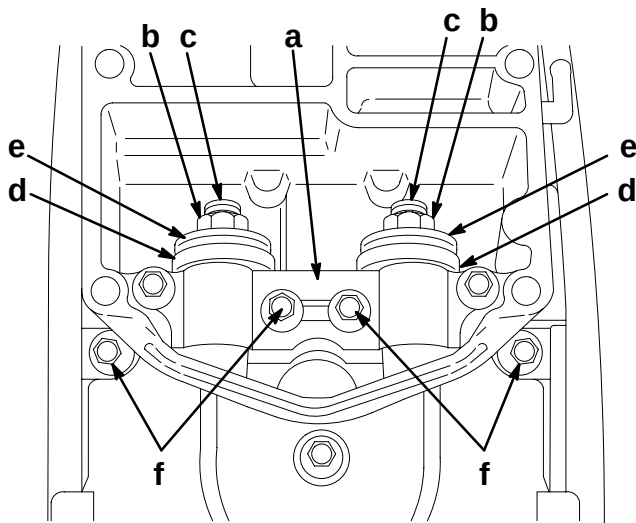
Non Power Trim Reverse Lock Hook (Shown From Above)



21053

- a - Push Rod Shaft
- b - Spring
- c - Push Rod Yoke
- d - Clevis Pin
- e - Reverse Lock Hook Shaft
- f - Cotter Pin (2)

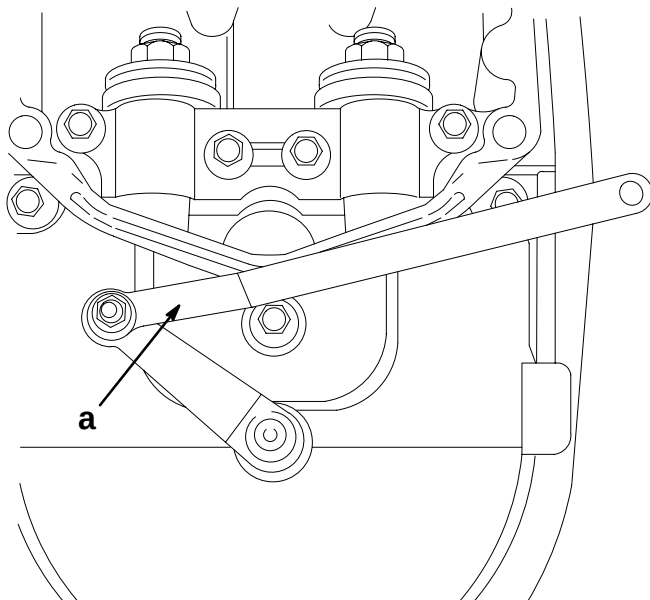
Non Power Trim Reverse Lock Hook (Shown From Below)



21048

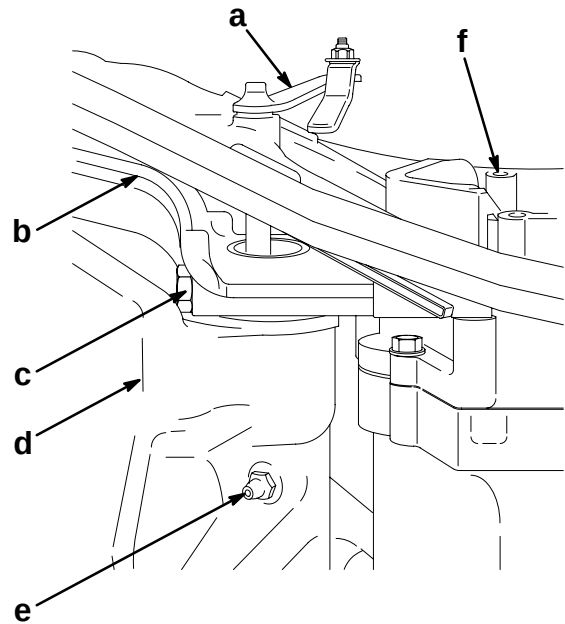
- a - Upper Mount
- b - Nut (2) [Torque to 80 lb. ft. (108.5 N·m)]
- c - Bolt (2)
- d - Rubber Space (2)
- e - Washer (2)
- f - Bolt (4) [Torque to 23 lb. in. (31.2 N·m)]

Upper Mount



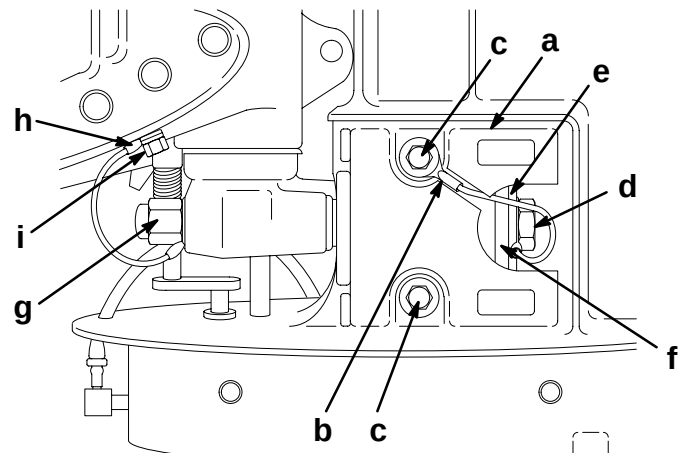
21049

- a - Upper Shift Linkage



21050

- a - Upper Shift Linkage
- b - Steering Arm/Swivel Pin
- c - Upper Mount Bolt
- d - Swivel Bracket
- e - Grease Fitting
- f - Mid-Section Drive Shaft Housing



21051

- a - Lower Mount Clamp
- b - Ground Strap
- c - Bolt (2) [Torque to 15 lb. ft. (20.3 N·m)]
- d - Lower Mount Bolt
- e - Washer
- f - Washer
- g - Nut [Torque to 50 lb. ft. (67.8 N·m)]
- h - Ground Strap
- i - Bolt

Lower Mount (Port Side Shown)